CombiLine
Work station

Flexible working station with great varieties and storage from both sides where one side has drawers that can withstand up to a 65 kg load with full extension and soft closing. Standing on a white powder coated sturdy steel frame. Frame and fronts in white or lacquered in any NCS colour. Worktops in white or anthracite high pressure laminate.

Stainless steel handles as standard. The working station is available in two widths, 1680 and 2480 mm.

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Dimensions: Width x Height x Depth (height incl. plinth).
Frame: 19 mm. **Front:** 16 mm. **Leg stand:** Height 300 mm.
NCS refers to product lacquered in one optional NCS colour.

CombiLine Work station

Width 1680 mm, Height 1046 mm, Depth 1180 mm (2 + 2 pairs of doors)

Name	Material/colour	Art no.
Work station 80x4, doors/doors	Frame + front white, work top F1040	820310
Work station 80x4, doors/doors	Frame + front white, work top F2297	820311
Work station 80x4, doors/doors	Frame + front NCS, work top F1040	820312

Width 2480 mm, Height 1046 mm, Depth 1180 mm (3 + 3 pairs of doors)

Name	Material/colour	Art no.
Work station 80x6, doors/doors	Frame + front white, work top F1040	820313
Work station 80x6, doors/doors	Frame + front white, work top F2297	820314
Work station 80x6, doors/doors	Frame + front NCS, work top F1040	820315

Width 1680 mm, Height 1046 mm, Depth 1180 mm (2 pairs of doors + 4 drawers)

Name	Material/colour	Art no.
Work station 80x4, doors/drawers	Frame + front white, work top F1040	820200
Work station 80x4, doors/drawers	Frame + front white, work top F2297	820201
Work station 80x4, doors/drawers	Frame + front NCS, work top F1040	820202

Width 2480 mm, Height 1046 mm, Depth 1180 mm (3 pairs of doors + 6 drawers)

Name	Material/colour	Art no.
Work station 80x6, doors/drawers	Frame + front white, work top F1040	820203
Work station 80x6, doors/drawers	Frame + front white, work top F2297	820204
Work station 80x6, doors/drawers	Frame + front NCS, work top F1040	820205

Work station 80x6 doors/drawers, front view (above) and rear view (below) (Art. no. 820204).

Work station 80x4 doors/drawers, front view (above) and rear view (below) (Art. nr. 820201).

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Specifications CombiLine

CombiLine
MFC laminated and lacquered surfaces within CombiLine have a chip core, with the exception of some shelves. Back, frame, doors and edge strips have the same colour/wood as other parts as standard, unless otherwise stated.

Frame
Thickness 19 mm, 0.8 mm straight ABS-lipping.
• MFC laminate white, beech, birch and oak.
• Lacquered available in any NCS-colour.

Back
Thickness 12 mm, laminate inside and outside.

Plinth
Every module has its own front and back plinth with 4 adjustable feet (does not apply to recycling units with loading ramps).
Plinth 157 mm. Can be replaced with;
• Bottom plate with adjustable stainless steel legs, height 157 mm.
• Bottom plate with lockable wheels, height 104 mm.

Doors
Thickness 16 mm, 2 mm straight ABS-lipping.
• White lacquered UV-treated MFC laminate (NCS S 0500-N), or MFC laminate in beech/birch/oak.
• Lacquered in any NCS colour.
• Self closing concealed hinges with integrated soft closing (does not apply to products with aximat hinges with 180° opening).
• Single doors are right-hung as standard.

Drawer fronts
Drawer front, low: 173 mm
Drawer front, high: 349 mm
Thickness 16 mm, 2 mm straight ABS-lipping.
• White lacquered UV treated MFC laminate (NCS 0500-N) and MFC laminate in beech/birch/ oak.
• Lacquered available in any NCS-colour.

Drawers
Drawers with depth 570 mm have soft closing.
• Extension 100%, max 35 kg (excl. recycling units).
• Extension 100%, max 65 kg.

Shelves
All shelves are adjustable and mounted with milled-in shelf support. Drill division c/c 32 mm.
• 310 – 605 mm have a chip core.
• 800 – 900 mm have a pine lamellar core.

Recycling unit
MDL60/MD60/MDH60/MD65/MD70
The bottom plate is equipped with an access ramp in stainless steel.
• Doors with aximat hinges for 180 degree opening for easy access to recycling containers.

Mail shelves
Adjustable with pull-out function and mounting strip, subdivision c/c 96 mm.
• Mail shelves in acrylic have integrated name slots.
• Mail shelves in powder coated steel white or black are available as an addition.

Steel doors mail sorting
White powder coated steel. Shelves inside in the same material as frame, 19 mm.
• Including lock and 2 keys with individual lock number.
• Inlet 22 mm. Open door gives a free space of 90 mm.

Wall modules
White lacquered mounting strip in steel is included for all wall modules.

Lock types
Cabinets locks, padlock fittings, code locks and RFID-locks (EM & Mifare). For network-based locks contact TreCe for individual advice.

Fitting pieces /Cover panels
Available as accessories in the same colour/material as frame. Width, height and depth adapted to your requirements.

Handles
Stainless steel bow handles as standard, if you would like black or white handles, please not on order.
• Standard handles c/c 128 mm.
• Grip handles 40 mm.

Work tops
High pressure laminate: 23 mm standard work-tops with high pressure laminate and 2 mm matching airtec-lipping.
• Formica Collection Colours
• Formica Collection Woods
• Pfleiderer Wood decors

MFC laminate: 22 mm standard worktops have an outer paper layer coated with an impregnated paper and a finish of Aluminium particles for extra protection against wear. 2 mm matching airtec-lipping.

Veneer: 22 mm clear lacquered beech, birch or oak veneered chipboard with 2 mm solid lipping.

Airtech-lipping: Airtec-lipping, also known as laser edging, provides an almost invisible joint between the worktop and edging strip. Thus provides a higher protection against water and heat. This new technology is glue-free, which results in a lower environmental impact.

Inserts: Powder-coated steel insert, available in white or black.
• Round with diameter 110, 250 or 400 mm.
• Square 250x250 mm or 350x350 mm.
• Slim 340x40 mm.

Lid for insert: Powder-coated steel. Available for round inserts with diameters 250 and 400 mm.

Inserts: Stainless steel, integrated ring in worktop
• Round 250 mm in diameter.

Lid for insert: Compact laminate, folded in / integrated into ring, thickness 6 mm
• Round 250 mm in diameter with knob.
• Compact laminate, Formica F2297 (anthracite) alt. F1040 (white).

General info

Mounting
All modules are factory mounted. Worktops/Cover panels/Top covers are mounted on site.

Warranty
We provide a 5 year factory warranty on CombiLine. Other products, contact TreCe.

Cabinet locks
Robust cabinet locks with master key system, individual numbers with 2 keys as standard. Identical locks available to addition.

Contact TreCe for customization of selected product.

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Sustainability

QUICK INFO.

Content	Certification TreCe	Certification TreCe
Environmental & social aspects	ISO 9001:2015	ISO 14001:2015

Country of manufacture
Sweden

SVHC/ECHA's candidate list

No chemicals included in ECHA's candidate list of SVHC may be contained in levels of >0.1% by weight in the components, parts or chemicals that are included or used in the manufacturing of the furniture/product. See http://echa.europa.eu/en/candidate-list-table

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Wood

Routines must be in place to ensure that wood based materials are traceable and come from legal and acceptable sources.
The wood material used meet the requirements in table 1.

Table 1: Requirements wood

Requirements	Complies
Has legal ownership and access rights	X
Follows nationally and locally applicable laws and regulations regarding use, environment, labour and welfare, health and safety, and other parties' rights.	X
Pays the relevant taxes and charges related to use.	X
Follows CITES regulations (only applicable to certain tree species, see the CITES website).	X
The wood complies with the requirements for formaldehyde emission requirements according to E1.	X

Metal

Fittings and metal parts meet the requirements in table 2.

Table 2: Requirements metal

Requirements	Complies
Metal that will have prolonged contact with skin (e.g. armrests) must not consist of alloys containing nickel, chromium III or chromium VI.	X

Adhesives

Adhesives used in manufacturing meet the requirements of Table 3 which limit the use of environmentally and health hazardous volatile organic solvents (VOCs) and hazardous formaldehyde.

Table 3: Requirements adhesives

Requirements	Complies
Adhesives used in the manufacture of furniture or components for furniture may contain a maximum of 10% by weight VOC.	X
Adhesives used in the manufacture of furniture or components for furniture may contain a maximum of 0.2% by weight of free formaldehyde.	X

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Sustainability

Surface treatment

Doors and fronts are UV-lacquered in white and the leg stand is powder coated. The lacquers meet the requirements stated in tables 4 and 5. Safety data sheets according to REACH CLP-regulation no1272/2008 are sent on request.

Table 4: Requirements surface treatment

Requirements	Complies
The content of aromatic solvents / hydrocarbons in surface treatment products / preparations may not exceed 1.0% by weight.	X
Surface treatment with preparations containing VOC may have a maximum applied VOC component of 60 g / m² for office / public / outdoor environment.	X

Table 5: Hazard class and hazard statement according to Regulation 1272/2008

Hazard category	Hazard statement according to regulation 1272/2008	Complies
Acute toxicity	H300, H301, H310, H311, H330, H331	X
Toxic to body organs	H370, H371, H372, H373	X
Carcinogenic	H350, H351	X
Mutagenic	H340, H341	X
Toxic for reproduction	H360, H361, H362	X
Allergenic	H334	X
Dangerous to the environment	H400, H410, H411, H412, H413 If the use of surface treatment products is required for technical reasons, products labelled as dangerous to the environment (H400, H410, H411, H412, H413) may be acceptable if the content of environmentally hazardous substance <14 g/per m² of surface.	X
Hazardous to the ozone layer	H420	X

Social responsibility

We have ensured that this product is manufactured under good conditions, ie. with regard to social and ethical issues such as working conditions, human rights, labour, environment and corruption. We have sent these requirements to our suppliers and subcontractors, who have each certified that they are followed. A summary is shown in table 6 and applies to the entire manufacture process of a product and it's components. The starting point is the UN guidelines on the "Code of Conduct" and Möbelfakta's requirements for Social Responsibility are formulated on the basis of the UN's Global Compact. As well as conditions for social and ethical considerations regarding tax irregularities and illegal labour. The principles are based on below;

• UN Universal Declaration of Human Rights
• Rio Declaration on Environment and Development
• International Labour Organization (ILO) eight core conventions on human and labour rights
• UN Convention against Corruption
• Work environment requirements based on ILO conventions on health and safety

Table 6: Summary requirements for social responsibility

Requirements		Complies
Legislation	The furniture and its components must be manufactured in accordance with national legislation.	X
Human Rights	Producers, manufacturers and suppliers operations must comply with human rights.	X
Working conditions	Wages, child labour, conditions of employment, working hours, benefits, penalties, freedom of association, forced labour and discrimination.	X
Working environment	The company must constantly strive to improve the working environment and workplace safety for its employees.	X
Environment	Identify environmental impact, work actively with environmental issues and involve staff. Procedures for law compliance must be in place and followed up.	X
Anti-corruption	No form of extortion, corruption, bribery or favoritism to or from employees or organizations is tolerated.	X
Tax irregularities /fraud	In addition to the statutory obligations applicable to the employees concerned, shall also anti-labour and tax fraud are applied, such as illegal workers.	X
Undeclared/illegal labour	No undeclared/illegal labour shall be hired to preform product manufacturing.	X

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